

2013/SOM1/PPFS/018 Agenda Item: 7, 10

## Importance of Food Safety - Risk Reduction and Quality Assurance in Food Safety: A Japanese Perspective

Purpose: Information Submitted by: Japan



Policy Partnership on Food Security Meeting Jakarta, Indonesia 25-26 January 2013

# APEC PPFS: Importance of Food Safety Risk Reduction and Quality Assurance in Food Safety: A Japanese Perspective

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## Brief Outline of Ajinomoto Group

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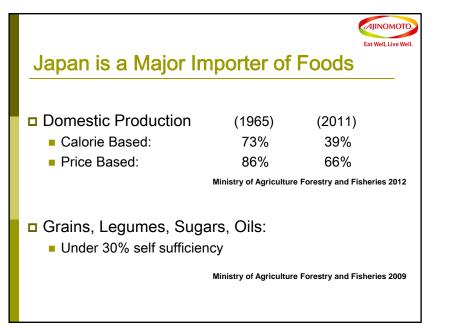
- Founded in 1909 after the discovery of monosodium glutamate as a seasoning in 1908
- Products: Processed Foods, Frozen Foods, Beverages, Seasonings, Amino Acids for Food and Feed, Pharmaceuticals, Specialty Chemicals
- Annual Sales: 14 Billion USD
- Plants and offices in 23 countries and regions
- Group Companies: 115
- □ Group employees: ~25000

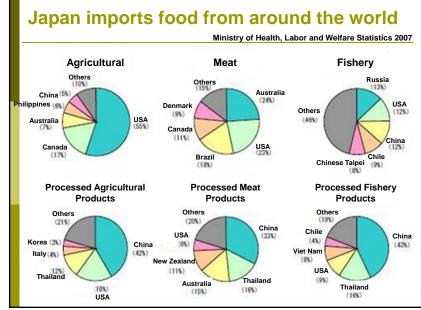
## **Food Security**

*"Food security exists when all people, at all times, have physical and economic access to sufficient, safe and nutritious food that meets their dietary needs and food preferences for an active and healthy life". (World Food Summit, 1996)* 

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# Examples of check points in imported food



#### Antibacterial agents etc.:

antibiotics, synthetic antimicrobials, hormones etc.

#### Pesticide residue:

organophosphorus, organochlorine, carbamates and pyrethroid agents etc. Food additives:

preservatives, colorings, sweeteners, antioxidants, anti-fungals etc. Compositional standards etc.: (Microbiological and Poisons)

check points written in the compositional standards (viable bacteria count, coli groups, *Vibrio* parahaemolyticus etc.), pathogenic microbes(enterohemorrhagic *E. coli* O157 and *Listeria*), shelfish poison (diarrheal, paralyzing) etc.

#### Mycotoxins:

aflatoxin, deoxynivalenol, patulin etc.

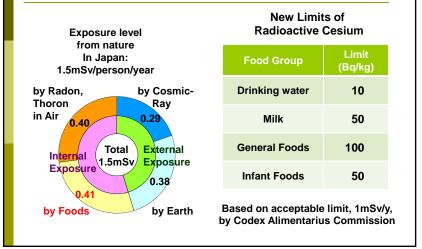
#### GM foods:

GM foods and additicves not evaluated as safe

#### Irradiation:

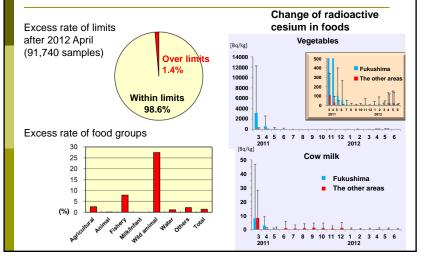
with or without irradiation

## Radioactivity Standards

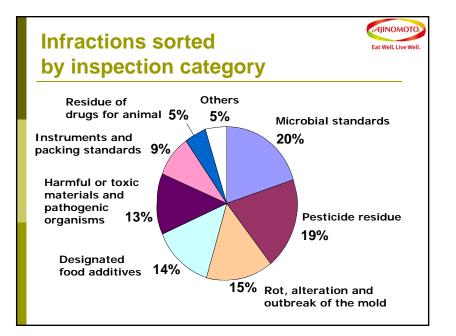


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## **Violations Low**



Ministry of Health, Labor and Welfare Statistics 2010

#### USA

- Import Applications: 214,590
- Imported Weight: 11,860,686 tons
- Violations: 152 (0.7% of tested samples)

#### China

- Import Applications: 607,994
- Imported Weight: 3,977,749 tons
- Violations: 322 (0.3% of tested samples)

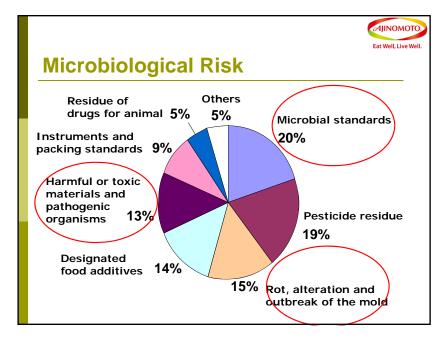
#### Viet Nam

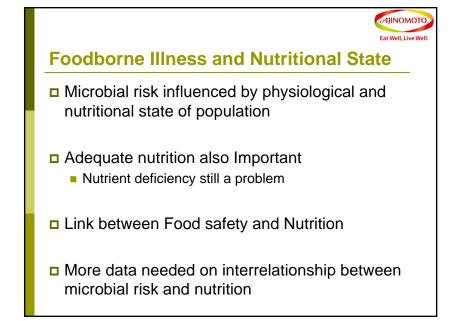
- Import Applications: 43,924
- Imported Weight: 298,735 tons
- Violations: 128 (0.9% of tested samples)

## **Foodborne Disease**

- The global incidence of foodborne disease is difficult to estimate, but it has been reported that in 2005 alone 1.8 million people died from diarrhoeal diseases. A great proportion of these cases can be attributed to contamination of food and drinking water. (WHO 2007)
- CDC estimates that each year roughly 1 in 6 Americans (or 48 million people) gets sick, 128,000 are hospitalized, and 3,000 die of foodborne diseases. (CDC 2011)

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Amino Acid(Lysine) and Vitamin Fortification for Post-Weaning Food in Ghana







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Eat Well, Live Well.

Collaboration with US and Japanese Government, Ghana University, Local Women's Groups, NGOs, DSM

	Eat Well, Live Well.	DSM BIGHTSCIENCE BRIGHTER LIVING.
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## A Company Perspective:

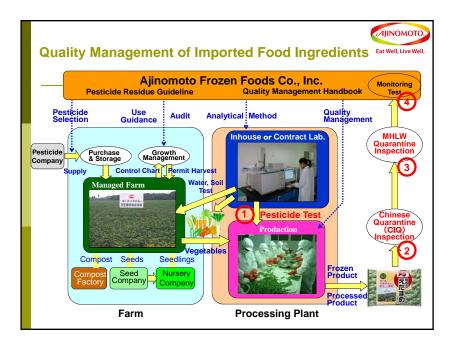
#### **Risk assessment of supplier**

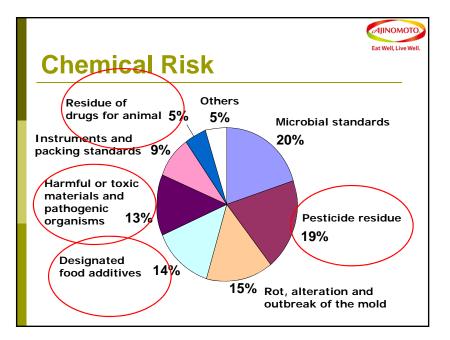
- New supplier
- Risk assessment including compliance
- Periodic audits

#### Trust Ranking

- Selecting core suppliers
- Low ranking suppliers cut or advised to improve
- Help improve quality for selected suppliers

Capacity Building Important !!





## Inadvertent or deliberate contaminants and adulterants

#### Ideally:

Quality of material on market Should be equivalent to Quality of material used for safety assessment

#### However:

Specifications are set so everyone can measure and they do not become barriers to trade

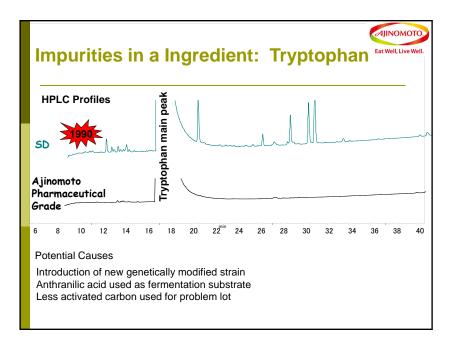
#### **Risks:**

- 1. New contaminants arising from new processes not covered
- 2. Deliberate attempt to cheat system by using adulterants that pass specification tests

### **Inadvertent Contaminants**

- Example of Problem
  - Tryptophan Eosinophilia Myalgia Syndrome
  - Tryptophan: Amino Acid used mainly in US as supplement to aid sleep
  - Low quality material made by Japanese company (SD) resulted in 37 deaths in USA
  - Problem with impurities (but within specifications)

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### **Specifications Important** (Response to Tryptophan incident)

#### Europe (EP)

Specifications for Tryptophan tightened (require HPLC)

#### USA (USP)

- Tryptophan use made illegal in supplements (until 1994)
- Import ban (until 2005)
- Revised specifications in 2010(HPLC)

#### Japan

- Any genetic modification made in producing strain of a food ingredient must be reported to the Government
- Food Safety Commission assesses the need for safety evaluation
- Need to present equivalency data

#### Ajinomoto

- Strict rules for introducing new strains
- Impurity profiles checked

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### **Deliberate adulterants**

- Melamine to falsify nitrogen content
- Diethylene glycol used as glycerin
- Oversulfated chondroitin sulfate in place of heparin

## A Company Perspective: Food Defense Standards



#### Purpose :

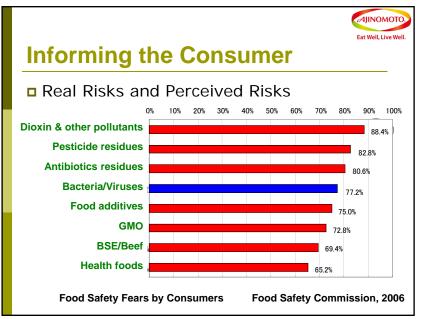
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Eat Well, Live Well,

Prevent from intentional contamination of hazardous, poisonous, and toxic materials by malicious people

- Point of view of the standard : priority issue are 1,3
  - Prevention of intentional contamination by outsiders
  - Prevention of intentional contamination by employees
  - Trace back in the production, preservation, and transportation process
- Scope :

the product control divisions, production divisions, preservation and transportation divisions of Products marketed by Ajinomoto group companies





## **Frozen Dumplings**

#### Made by Ajinomoto Frozen Foods Co., Inc. in Japan

Kanto Plant (Gunma Prefecture) Chubu Plant (Gifu Prefecture) Kyushu Plant (Saga Prefecture)



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Additional Information on the Label

Producing Plant Name Individual ID Number

Allergen Information List Explanations for Certain Ingredients

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## Country of Origin of Ingredients

Main ingredients for frozen foods disclosed via internet.

From http://www.ffa.ajinomoto.com/

Main IngredientsCountry of OriginPorkCanada, USA, JapanChickenUSA, BrazilCabbageJapan, ChinaOnionChina, USA, Japan, AustraliaLeekChinaGarlickChina



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## **To Ensure Food Safety**

#### Companies

- Quality Management System
- Education on Quality for all People Involved
- Establishing Trust in the Supply Chain

#### **Governments**

- Enforcing Quality Management (GMP etc..)
- Risk Communication

#### International

- Capacity Building
- Review of International Specifications
- Exchange of Information on Quality

